

# Purchase Order Receipt Listing

Wednesday, July 29, 2015 10:16:16 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO29217 All Receipt Dates All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO29217	1		M304B0.375X03.000 f		7/27/2015	7/29/2015	12.0000	\$10.69	0.0000	0	\$128.26
CAD	No		M304 SS bar .375 x 3.00		12.0000	DCUSER		\$128.26	0.0000	0	
			m132876								
	2		M304R1.250 f		7/27/2015	7/29/2015	13.4000	\$9.42	0.0000	0	\$126.17
	No		304 round bar 1.250 f		13.0000	DCUSER		\$126.17	0.0000	0	
			m132876								
	3		M6061T6B0.750X01.500		7/27/2015	7/29/2015	12.0000	\$2.67	0.0000	0	\$32.02
	No		6061-T6 Bar .750 X 1.50		12.0000	DCUSER		\$32.02	0.0000	0	
			m132876								
	(4)		M6061T6B4.500X4.5 f		7/27/2015	7/29/2015	6.0000	\$53.94	0.0000	0	\$323.64
	No		6061-T6 Aluminum Bar 4.500" X 4.500"		6.0000	DCUSER		\$323.64	0.0000	0	
			m132876								
	5		M6061T6S.125 sf		7/27/2015	7/29/2015	65.0000	\$4.69	0.0000	0	\$305.08
	No		6061-T6 .125 Sheet		64.0000	DCUSER		\$305.08	0.0000	0	
			m132876								
	(6)		M6061T6R3.500 f		7/27/2015	7/29/2015	12.0000	\$22.68	0.0000	0	\$272.20
	No		6061 RD bar 3.50		12.0000	DCUSER		\$272.20	0.0000	0	
			m132876								
	7		M6061T6R0.375 f		7/27/2015	7/29/2015	60.0000	\$2.34	0.0000	0	\$140.10
	No		6061-T6 Round Bar .375"		12.0000	DCUSER		\$140.10	0.0000	0	
			m132876								
	8		M6061T6R0.500 f		7/27/2015	7/29/2015	48.0000	\$1.17	0.0000	0	\$56.04
	No		6061-T6 Round Bar .500"		24.0000	DCUSER		\$56.04	0.0000	0	
			m132876								

not rec'd  
dis 15/07/29

not rec'd  
dis 15/07/29

not rec'd  
dis 15/07/29

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MIRB Qty/ MIRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO29217	9		M6061T6R0.625	F	7/27/2015	7/29/2015	36.0000	\$1.17	0.0000	0	\$42.03
CAD	No		6061-T6 Round Bar .625"	F	24.0000	DCUSER		\$42.03	0.0000	0	
			m132876								
	10		71401-45		7/27/2015	7/29/2015	1.0000	\$0.00	0.0000	0	\$0.00
	No		Procurement Quality Clause		1.0000	DCUSER		\$0.00	0.0000	0	
			m132876								
Total Received Quantity:											265.4000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$1,425.54
Total Balance Due Quantity:											0.0000

M13287K

B I L L O F L A D I N G

No: PEC 945946  
Ship Date 23Jul15 at 12:54 From PFW

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Probill  
Via VIM DELIVERY  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

MTR

1) Our Order PEC-827862- 1 Your PO # 29217  
STAINLESS STEEL FLAT BAR 304L SLIT/EDGED  
375" x 3.00" X 144.0000"  
Heat Number Tag No  
1413526 436659

Quantity PCS Wt LBS  
12 FT 1 48

2) Our Order PEC-827862- 2 Your PO # 29217  
STAINLESS STEEL ROUND BAR 304L  
1.250" DIA X 157.0000"  
Heat Number Tag No  
S-11824 436660

Quantity PCS Wt LBS  
13 ' 1.0000 " 1 56

3) Our Order PEC-827862- 3 Your PO # 29217  
ALUMINUM FLAT BAR 6061-T6511  
.750" X 1.50" X 144.0000"  
Heat Number Tag No  
Z00256070 436661

Quantity PCS Wt LBS  
12 FT 1 16

4) Our Order PEC-827862- 4 Your PO # 29217  
ALUMINUM SQUARE BAR 6061-T6511  
4.50" X 72.0000"  
Heat Number Tag No  
201424059 437209

Quantity PCS Wt LBS  
6 FT 1 145

5) Our Order PEC-827862- 5 Your PO # 29217  
ALUMINUM SHEET 6061 T6  
.1250 Nom X 48.5000" X 96.5000"  
Heat Number Tag No  
Z-1501Y6032 436753

Quantity PCS Wt LBS  
65.00 SFT 2 115

Page: 1 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

815-07-29



*mu B B B A S*

B I L L O F L A D I N G

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 945946  
Ship Date 23Jul15 at 12:54 From PFW  
Probill  
Via VIM DELIVERY  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

B I L L O F L A D I N G

6) Our Order PEC-827862- 6 Your PO # 29217

ALUMINUM ROUND BAR 6061-T6511  
3.50" DIA X 144.0000"

CUT IN HALF

Heat Number  
Z00158196

Tag No  
437210

Quantity  
12 FT

PCS  
1

Wt LBS  
135

*S015-08-01*  
**MTR**

7) Our Order PEC-827862- 7 Your PO # 29217

ALUMINUM ROUND BAR 6061-T6511  
3.75" DIA X 144.0000"

Heat Number  
182055-2

Tag No  
436662

Quantity  
60 FT

PCS  
5

Wt LBS  
8

**MTR**

8) Our Order PEC-827862- 8 Your PO # 29217

ALUMINUM ROUND BAR 6061-T6511  
5.0" DIA X 144.0000"

Heat Number  
178152-1

Tag No  
436663

Quantity  
48 FT

PCS  
4

Wt LBS  
12

**MTR**

9) Our Order PEC-827862- 9 Your PO # 29217

ALUMINUM ROUND BAR 6061-T6511  
6.25" DIA X 144.0000"

Heat Number  
40958-100

Tag No  
436664

Quantity  
36 FT

PCS  
3

Wt LBS  
13

**MTR**

TOTAL:

Tags  
9

PCS  
19

LBS  
548

Heat Number  
1413526  
178152-1  
182055-2  
201424059  
40958-100

\*\*\* Chemical Analysis \*\*\*

Page: 2 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION  
TVH/CST# 1017227891 T0001 TPS/CST TVH/HST # 140223934 RT0001

DATE

*S015-07-29*

*1 CRA 215*

*R123*

*1 BDC R600*

*AMARIBO*

*195/7/2017*



B I L L O F L A D I N G

No: PEC 945946

Ship Date 23Jul15 at 12:54 From PFW

Probill

Via VIM DELIVERY

VIA  
FOB

Frts PREPAID

Route 0-0 Manifest

Trailer  
4007-530

Slp STAN IVERS (905-532-1350)

Sold To: ( 20115)

Ship To: ( 1)  
DART AEROSPACE

DART AEROSPACE

B I L L O F L A D I N G

S-11824  
Z-1501Y6032  
Z00158196  
Z00256070

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA  
 \*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
 \*\* REFERENCED ON IT \*\*

TOTAL 2 BDL 1 SKID GW 630 LBS

ITEM# 1 TO 3 & 7 TO 9 - 1 BDL  
ITEM# 4 & 6 - 1 BDL  
ITEM# 5 - 1 SKID

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*

CONCORD, ONT.  
\*\*\*\*\* TEL. 800-926-2600 \*\*\*\*\*

\*\*\*\*\* TEL: 800 328 2888 \*\*\*\*\*  
\*\*\*\*\* WE STOCK STAINLESS STEEL \*\*\*\*\*  
\*\*\*\*\*

\*\*\*\*\*  
\* WE STOCK STAINLESS STEEL \*  
\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*  
\*\*\*\*\*

\*\*\*\*\*  
 \*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
 ADDED TO EVERY ORDER.\*\*\*

Page: 3 . . . . Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

DATE \_\_\_\_\_

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE  
ALUMINUM SQUARE BAR 6061-T6511  
4.50" X 72.0000"  
PART NO.

PO/Ref 29217

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

*[Signature]*

BL PEC-945946-004

23Jul15  
Pg 1/1

## Certificate of Mill Test Results

### CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS



Can Do.

Service Center Metals  
5850 Quality Way  
Prince George, VA 23875

BILL TO ThyssenKrupp Materials NA	MANIFEST NUMBER 247432	DATE OF SHIPMENT 1/5/2015
SHIP TO ThyssenKrupp Materials NA, Toronto	CUSTOMER PO PEC-263647	SALES PERSON David Schroeder
Quantity Certified 1,152 lbs 4 pcs	CUSTOMER PART NUMBER MSQ0722	DESCRIPTION MSQ 4.500 + 034/-0

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

Mechanical Properties		Test Date		Ultimate Tensile Strength (KSI)		Yield Strength (KSI)		Percent Elongation	
Tests	Lot No.								
	1 201424059								
		DAS 14	12/17/14	min 52.10	max 52.10	min 49.20	max 49.20	min 16.70	max 16.70
		9-89							

#### Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Total	Others	Melt Source:
1M141214C	6061	0.75	0.37	0.33	0.10	0.90	0.10	0.06	0.03	97.38	0.05	0.15		United States of America

Print Date: 1/5/2015



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM ROUND BAR 6061-T6511  
3.50" DIA X 144.0000"  
PART NO.

PO/Ref 29217

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-945946-006

23Jul15

Signed by: 

Pg 1/1

**KAISER**  
**ALUMINUM**  
**FABRICATED PRODUCTS**

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048

*Best in Class*

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER: PEC-267447-15		CUSTOMER PART NUMBER: R53/STK		PRODUCT DESCRIPTION: KAISERSELECT PRECISION ROD 3.500 +/- .012	
KAISER ORDER NUMBER: 687878	LINE ITEM: 015	SHIP DATE: 06/05/2015	KAISER LOT NUMBER: Z00158196	ALLOY: 6061	TEMPER: T6511B
WEIGHT SHIPPED: 1222.000 LB	QUANTITY: 9.000 PCS	B/L NUMBER: 612163	DIAM/DIAF/THKNS: 3.500	WIDTH: 3.500	LENGTH: 12.000 FT
SHIP TO: THYSSENKRUPP CANADA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA			SOLD TO: THYSSENKRUPP CANADA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA		

DAS  
14  
9-89

15/08/05

### Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00158196	0001	0001	55.7	52.1	16.3	RE 92	N/A	N/A
Z00158196	0002	0001	55.1	51.9	15.5	RE 94	N/A	N/A
Z00158196	0002	0002	48.6	44.6	12.6	RE 91	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
104968	.73	.29	.28	.10	.92	.09	.03	.02	.00	.00	.00	.01	.03

### Applicable Requirements:

PER ASTM-B221-14, STENCILED ASME-S3221 1998 SECT II PER AMS-QQ-A-200/8 (REAF 2012)  
UNS# A96061 MEETS ALL SPECIFICATION REQUIREMENTS FOR 6061-T6511/T6 MINIMUM  
MECHANICAL PROPERTIES AS FOLLOWS: UTS = 42.0 KSI MIN YIELD = 38.0 KSI MIN ELONGATION  
= 10.0% MIN

### Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA  
MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY  
OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been  
inspected and tested and found in conformance with applicable specifications forming a part of the  
description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on  
Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Aimee L. Macnowski, Quality & Technology Manager

*Aimee L. Macnowski*

Plant Serial: 00179960  
Kaiser Order Number: 687878  
Line Item: 015



## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M16061T6  
DATE: 15/08/05

PO / BATCH NO.: 27217/M132876

MATERIAL CERT REC'D: yes  
QUANTITY RECEIVED: 6'  
QUANTITY INSPECTED: 6'  
QUANTITY REJECTED: \_\_\_\_\_

THICKNESS ORDERED: 4.50 X 4.50  
THICKNESS RECEIVED: 4.50 X 4.50  
SHEET SIZE ORDERED: \_\_\_\_\_  
SHEET SIZE RECEIVED: \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	N	
CORRECT FINISH	Y	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	Y	N	
CORRECT MATERIAL	Y	N	
CORRECT THICKNESS	Y	N	
PHOTO REQUIRED	Y	N	
CORRECT MATERIAL	Y	N	
CORRECT REF # TO LINK CERT	Y	N	
CORRECT MATERIAL IDENTIFICATION	Y	N	
CORRECT M# ON THE MATERIAL	Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
<p style="text-align: center;">DAS 14 9-89</p> <p>INSPECTED BY: _____</p> <p>DATE: <u>15/08/05</u></p>	<p>SIGNED OFF BY: _____</p> <p>DATE: _____</p>

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6  
 DATE: 15/08/05

PO / BATCH NO.: 29217/M 132876

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 12'  
 QUANTITY INSPECTED: 12'  
 QUANTITY REJECTED: \_\_\_\_\_

THICKNESS ORDERED: RD 3.500  
 THICKNESS RECEIVED: RD 3.500  
 SHEET SIZE ORDERED: \_\_\_\_\_  
 SHEET SIZE RECEIVED: \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

*testers located in the Quality Office*

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 14</u> DATE: <u>15/08/05</u>	SIGNED OFF BY: _____ DATE: _____

**Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in**



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO29217**

Purchase Order Date 7/21/2015  
PO Print Date 7/21/2015

Page Number 1 of 5

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 905 669 9444

Ship To Contact  
Ship To Phone  
Ship Via: VENDOR'S TRUCK  
Ship Acct:

Buyer Linda Lacelle  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M304B0.375X03.000	M304 SS bar .375 x 3.00	7/27/2015 Yes 7/27/2015		12.00 f	\$13.35	\$160.20
AISI 304/316 SS BAR OR AISI 304/316 SS PLATE (NOTE: AISI 303 NOT ACCEPTABLE) ASTM A276 OR ASTM A240							

Line Total: \$160.20

2	M304R1.250	304 round bar 1.250	7/27/2015 Yes 7/27/2015		13.00 f	\$11.76	\$152.89
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AISI 304/316 SS ROUND BAR  
(NOTE: AISI 303 NOT ACCEPTABLE) SPECIFICATION: ASTM A276

Line Total: \$152.89

SP15-07-29

Note:

7/21/2015





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO29217**

Purchase Order Date 7/21/2015

PO Print Date 7/21/2015

Page Number 2 of 5

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 905 669 9444  
  
Ship To Contact  
Ship To Phone  
Ship Via: VENDOR'S TRUCK  
Ship Acct:

Buyer Linda Lacelle  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

3 M6061T6B0.750X01.500 6061-T6 Bar .750 X 1.50 7/27/2015  
Yes  
7/27/2015

12.00 ✓ \$3.33 \$40.00  
f 8P-07-29

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

Line Total: \$40.00

4 M6061T6B4.500X4.500 6061-T6 Aluminum Bar 7/27/2015  
4.500" X 4.500" No  
7/27/2015

6.00 ✓ \$67.38 \$404.25  
f

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

Line Total: \$404.25

Note:

7/21/2015



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO29217**

Purchase Order Date 7/21/2015

PO Print Date 7/21/2015

Page Number 3 of 5

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 905 669 9444  
  
Ship To Contact  
Ship To Phone  
Ship Via: VENDOR'S TRUCK  
Ship Acct:

Buyer Linda Lacelle  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

5	M6061T6S.125	6061-T6 .125 Sheet	7/27/2015 Yes 7/27/2015	64.00 sf	Line Total:	\$5.86	\$375.20
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6061-T61T62 ALUMINUM SHEET  
SPECIFICATION:  
QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027  
OR ASTM B209

6	M6061T6R3.500	6061 RD bar 3.50	7/27/2015 Yes 7/27/2015	12.00 f	Line Total:	\$28.33	\$340.00
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CUT IN TWO PIECES

6061-T61T651/T65101T65111T62 ALUMINUM ROUND BAR  
SPECIFICATION: QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
& OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221

Line Total: \$340.00

7	M6061T6R0.375	6061-T6 Round Bar .375"	7/27/2015 Yes 7/27/2015	12.00 f	Line Total:	\$2.92	\$35.00
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as above

Note:

7/21/2015



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**Vendor Phone** 905 669 9444

**Ship To Contact**

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**Ship Via:** VENDOR'S TRUCK

**Ship Acct:**

**Buyer**

Linda Lacelle

**Customer POID**

**Customer Tax #** 10127-2607

**Terms** Net 30

**Currency** CAD

**FOB** FCA - (Free Carrier)

10 71401-45 Procurement Quality 7/27/2015 1.00 ✓ \$0.00 \$0.00  
Clause

No

7/27/2015

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

SP15-07-29

**Line Total:** \$0.00

**PO Total:** \$1,577.53

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**Note:** Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

**Change Nbr:** 1

**Change Date:** 7/21/2015